ADVIK

Plant - 1

	TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
	TPM CIRCLE NAME :	LOSS NO. / STEP								
	DEPT :- IQA	RESULT AREA	P	Q	DEF :- A		C	D	S	M

KAIZEN IDEA SHEET
KAIZEN NO:-07

CELL :-A130 | CELL NAME:- .Fuel cock | MACHINE / STAGE :- Supplier End Matrix | OPERATION :- Moulding

KAIZEN THEME A130 Filter II Total Length Undersize by 1 mm required 31.0 Observed 30.17

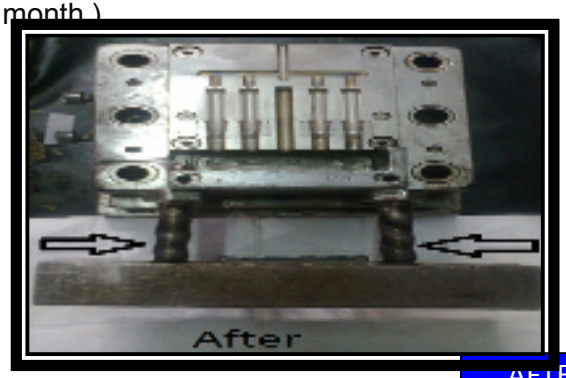
WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :-

BEFORE

IDEA :-1) Mould positive stopper replays & given the one additional positive stopper

COUNTERMEASURE:- 1) Mould positive stopper replays & given the one additional positive stopper 2) Decided frequency Nut & bolt replaced (6 month)



AFTER

BENCHMARK	64 No.
TARGET	0 No.
KAIZEN START	21.07.2014
KAIZEN FINISH	23.07.2014

TEAM MEMBERS :-
Santosh Auti,Shedge Krishnat, Mohan Kate

BENEFITS :-

1)No production loss

2) No Supplier Rejection

KAIZEN SUSTENANCE

WHAT TO DO :- Check point Added In Supplier action plan sustenance sheet & change process flow diagram

HOW TO DO : Verify the action plan -

FREQUENCY – As Per supplier Audit plan.

WHY - WHY ANALYSIS :-

Why 1: A130 Filter II Total Length Undersize

Why 1: Mould positive stopper disturbed by 1mm

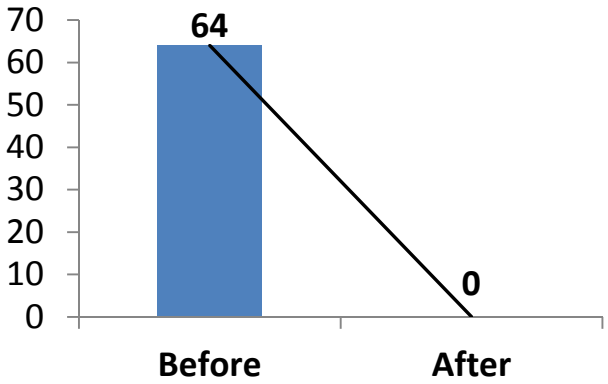
Why 2 : Due to excess play in nut & bolt threading

Why 3: Nut & bolt thread damage

Why 4:

ROOT CAUSE :- Nut & bolt thread damage

RESULT :-



REGISTRATION NO&DATE: 23.07.2014

REGISTERED BY :- Mohan Kate

MANAGER'S SIGN :- Sunil Kinkar

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	--------	------	--------	--------